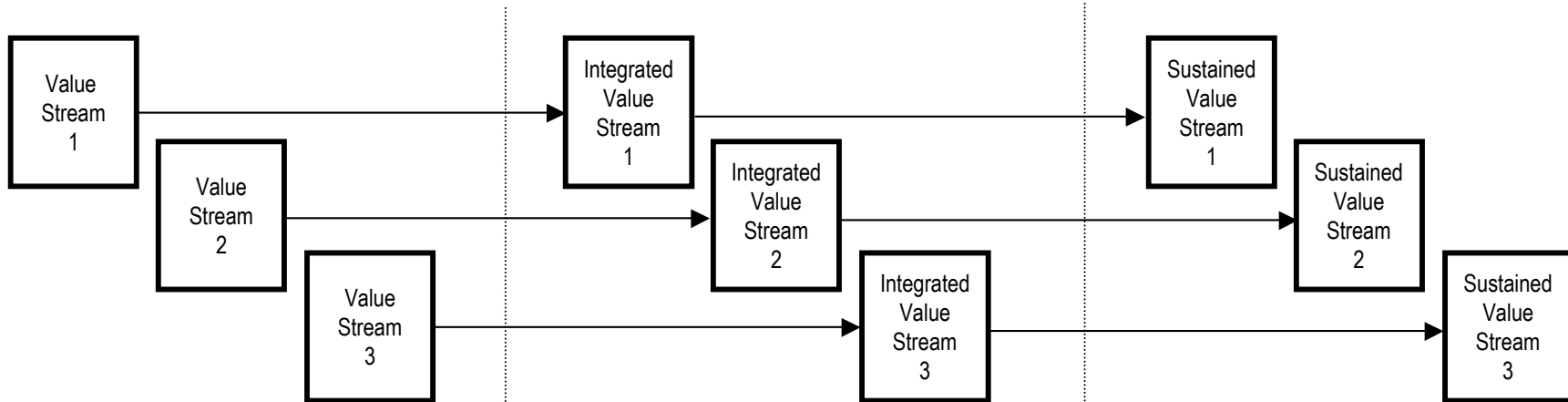


Conversion Plan

Stability

Supply Chain Integration

Sustainability



Objectives

Select and stabilize 1-3 value streams
 Establish Stage One Process Architecture
 Achieve Stage One Certification
 Show SEA metric improvement

Minimum Commitment

10 leadership days
 11 workforce days
 20 operational days

Results

% on-time
 % inventory turns
 % sales/employee
 # of process at Level 3

Objectives

Select and integrate 1-3 value streams
 Establish Stage Two Process Architecture
 Prepare for Stage Two Certification
 Show SEA metric improvement

Minimum Commitments

6 leadership days
 15 workforce days
 20 operational days

Results

Defects per Million Opportunities

Objectives

Select and sustain 1-3 value streams
 Establish Stage Three Process Architecture
 Achieve Stage Two Certification
 Show SEA metric improvement

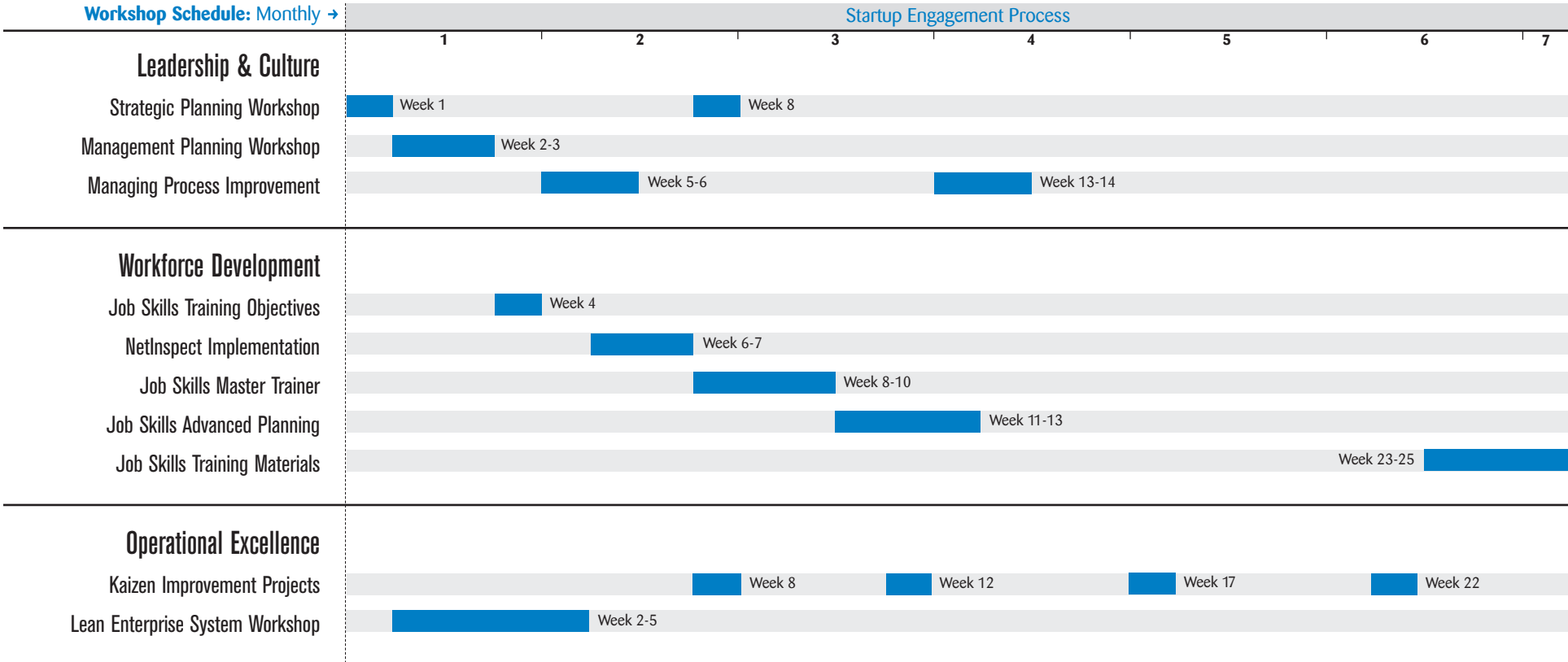
Minimum Commitments

6 leadership days
 15 workforce days
 20 operational days

Results

Rolled Yield
 Cpk

Lean Enterprise Conversion Plan



WORKSHOP DESCRIPTIONS

Leadership & Culture Strategic Planning Workshops

Length: SPW 1 - 24 Hours

Management Planning Workshops

Length: MPW 1 - 24 Hours

Managing Process Improvement Workshops

Length: MPI 1 - 32 Hours

Workforce Development

Job Skills Certification Workshops

- Job Skills Training Objectives, 4 Hours for Management
- Job Skills Master Trainer, 24 Hours for Trainers & Subject Matter Experts
- Job Skills Advanced Planning, 24 Hours for Subject Matter Experts
- Job Skills Training Materials, 24 Hours for Trainers & Subject Matter Experts
- NetInspect Implementation, 16 hours for NI Team

Operational Excellence

Kaizen Improvement Projects

Length: 24 - 40 Hours

Lean Enterprise System Workshop

Length: Three 8-hour Workshops