

SEA Roadmap

	Stage One	Stage Two	Stage Three
	Stabilization	Supply Chain Integration	Sustainability
Leadership & Culture	1.1.1 Strategic Planning Process 1.1.2 Leadership Communication Process 1.1.3 Organizational Performance Review Process 1.1.4 Continuous Improvement Management Process 1.1.5 Workforce Development Integration Process	1.2.1 Goals Deployment & Review Process 1.2.2 Values Deployment Process 1.2.3 Supply Chain Integration Process	1.3.1 Organizational Learning Process 1.3.2 Organizational Assessment Process
Workforce Development	2.1.1 Job Skills & Cross-Training Certification Process	2.2.1 Continuous Improvement Process 2.2.2 Statistical Methods Process	2.3.1 Team Control Process
Operational Excellence	3.1.1 Kaizen Process 3.1.2 6S Visual Workplace Process 3.1.3 Quick Changeover/SMED Process 3.1.4 Material Management Process 3.1.5 Production Planning Process	3.2.1 Flow-Based Material Process 3.2.2 Mixed Model Cell/Line Design Process 3.2.3 Lean Suggestion Process 3.2.4 Total Productive Maintenance Process	3.3.1 Design of Experiments Process 3.3.2 Design to Cost Process 3.3.3 Six Sigma Projects Process 3.3.4 Six Sigma Design Process 3.3.5 Design for Manufacturability Process
Business Results	4.1.1 Inventory Turns 4.1.2 Sales/Employee 4.1.3 On-Time Delivery 4.1.4 Parts per Million 4.1.5 Process Maturity 3 and above	4.2.1 Defects Per Million Opportunities	4.3.1 Rolled Yield 4.3.2 Cpk